



Install Instructions for 60" Cast Iron Double Basin & Drain Kitchen Sink by RE

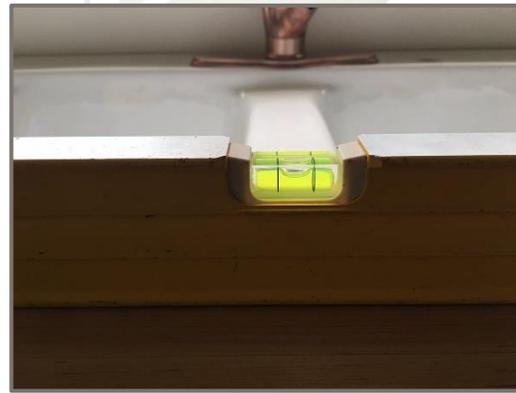
(SKU: 18-RE-BW-60-GB-DDS-KS-A, 18-RE-BW-60-AG-DDS-KS-A, 18-RE-BW-60-CB-DDS-KS-A)

Preface

Of all the sinks we manufacture the 60" double basin & drainboard requires careful consideration before proceeding with installation. In the sink manufacturing process, there is an industry-wide variance factor for the final product. This variance is the result of the sink casting process, a method that is centuries old. Once the cast iron is removed from the mold, it is left to cool before applying the porcelain enamel. In the cooling process, the molten cast iron solidifies; at which point the cast iron can contract up to 1/8 of an inch. For sinks less than 36", this variance is negligible and rarely even noticed. With larger cast pieces, the variance can be more noticeable if the sink is not leveled properly during the installation process. To reduce the visibility of this variance, we've created this document to guide you through the installation process. It is important that you follow these instructions carefully when installing your new cast iron double sink.

Step 1:

Start with a perfectly level surface, ensuring both width and length are completely level.



riod plumb



Step 2:

Perform the cutout for the basins. Exact basin cutout dimensions can be [found in the spec sheet](#).

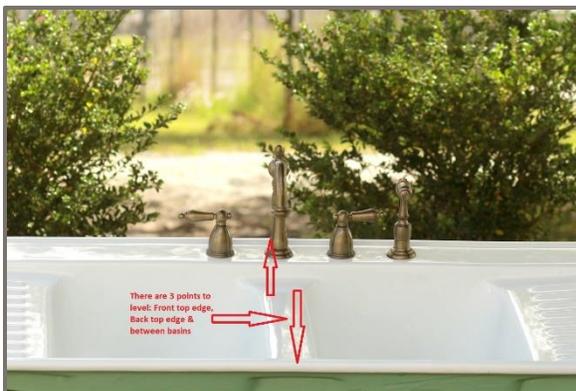
Step 3:

Place the sink in the cutout area. From beneath the sink, shine a flashlight at the opening. (Beneath the sink will most likely be inside your base cabinets, looking up.) Verify that the sink is **not** resting on anything other than the leading edges of the sink front, back, left and right. It's important to note that the sink cannot rest on the drainboard support ribs or any other secondary sections of the sink. You should be able to move the sink in all directions, left, right forward and backward with nothing on the underside of the sink that would prevent leveling that's required in the next step.

Step 4:

Level the Sink

Remember in the casting process, the sink can be up to 1/8th of an inch from an exact 60 inches. It's possible the right and/or left side could have a variance of 1/8th inch in either direction. It is **critical** to level the sink at all of the following edges: front of the sink, back of the sink and the rim between the basins.



Please note the reference points to use for leveling the sink marked in red.



Please note the sink above is not leveled correctly.

Step 5:

Once level is established according in step 4 it will be necessary to brace the sink from the underside before caulking around the sink edge to the countertop.